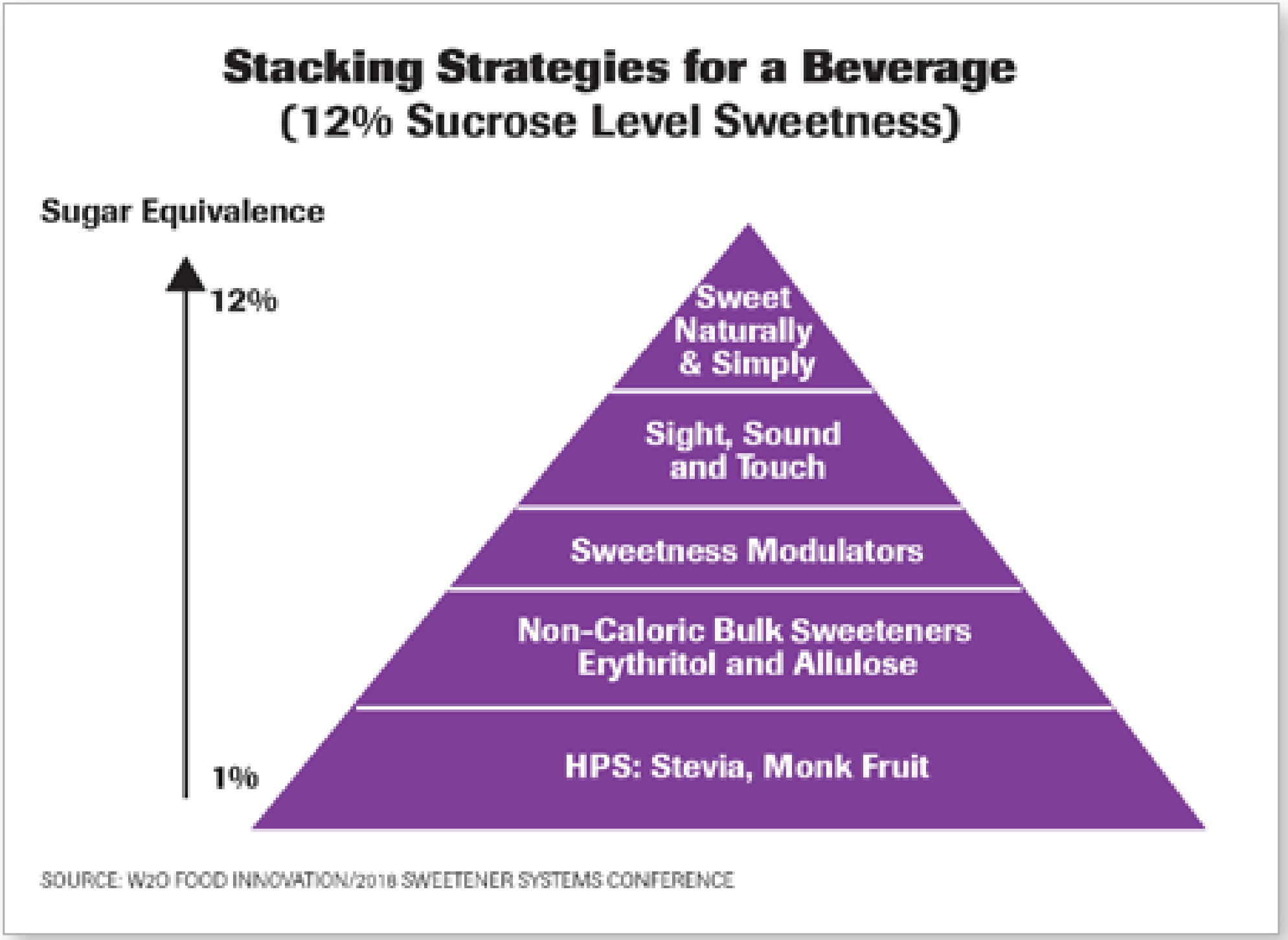

Stacking presents a systematic approach to meet or exceed a sweetness equivalency target of 12% sugar solutions in beverages, using available non-caloric sweetener technologies and sensory modulators, while staying below off-flavor thresholds.