

Going Au Naturel— Coloring Considerations



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CLEAN LABEL CONFERENCE

www.GlobalFoodForums.com/CleanLabel

What are “natural” colorants?

Neither FDA or EU has a legal definition for “natural” colorants

However, consumers & marketing departments have a clear concept of “natural” & artificial colorants

FDA Colorants Classification

Certified colorants— Synthetic FD&C food dyes for which each manufactured batch must be tested by FDA labs

Color additives for food use that are exempt from certification (Most are naturally derived, n = 35)

Growth market for “natural” colorants

Global sales of “natural” colorants have overtaken artificial colorants*

Consumer concern over safety of artificial colorants

Many “natural” colorants provide health benefits

*Mintel & Leatherhead Food Research, 2013

Impact of the Southampton Study

Effect of synthetic food colorant consumption by 3 yr-old & 8-9 yr old children on hyperactivity

Concluded that the Global Hyperactivity Aggregate (GHA) score was higher

European Food Safety Authority concluded that the Acceptable Daily Intake (ADI) should not be changed

Food Advisory Committee of FDA reviewed issue, FDA took no action

McCann et al., 2001

Functionality of “Natural” Colorants

Less stable to heat, light & O₂

May react with other components to produce undesirable flavors & colors

All desired hues may not be possible

“Natural” are more costly

The “Ideal” Natural Colorant*

- Permitted for use in all markets
- No impact on product appearance or flavor
- No change in nutritional profile
- No change in shelf life or stability
- No change in manufacturing processes
- No change to product packaging
- No change to ingredient cost

*Thanks to Cathy Culver, Pepsico

The Real World*

No global consensus on regulations

Matching appearance is challenging

Flavor profile often changes

Usually less stable

Processing & packaging may have to change

Cost will increase

* Cathy Culver, PepsiCo

What are some alternatives to those artificial AZO dyes?



For red hues....

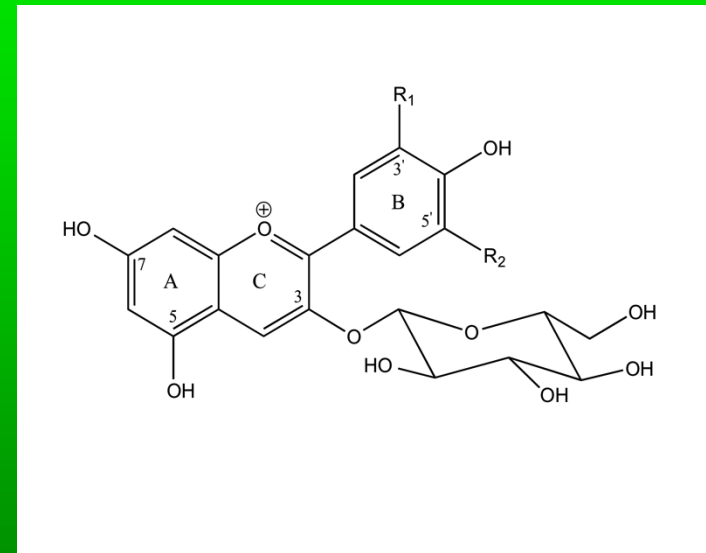
Anthocyanin-based Colorants

USA— Fruit & Vegetable
juices, Grape-skin, Grape Color

Europe— E 163

Structure variation impacts
hue and stability

Suitable for pH < 4.0



Properties of Anthocyanin-based Colorants

	Hue	pH range	Stability
Grape-skin extract	red-purple	<3.5	fair-good
Red grape juice	red-purple	<3.5	fair-good
Black carrot	red-purple	<4.5	good-excellent
Red radish	red	<4.5	good-excellent
Purple Sweet Potato	red-purple	<4.5	good-excellent
Purple corn	red-purple	<4.5	good

Betalain Pigments

Source: Beet powder & Beet Juice

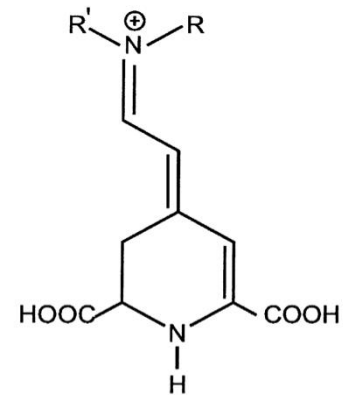
Express red color throughout the pH range of foods

Water-soluble (greater H₂O-solubility than anthocyanins)

Very unstable to light & heat

“Earthy” flavors can be problematic

Suitable for frozen desserts



Generalized structure for betalains

Cochineal & Carmine

H₂O/EtOH extract of female cochineal insect
Dactylopius coccus costa

Carmine is the Ca-AL lake of carminic acid

Extremely stable to light, heat, & oxidation

Relatively high-cost and non-kosher

Tomato Lycopene Extract

H₂O-insoluble

Oleoresins, powders & H₂O-dispersible preparations commercially available

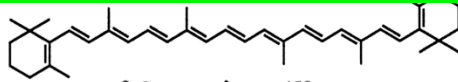
Yellow → Orange → Red hues

Susceptible to oxidation

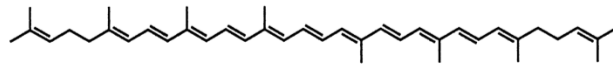
Stable through broad pH range



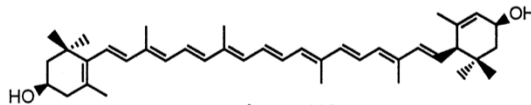
Carotenoids... for yellow to orange hues



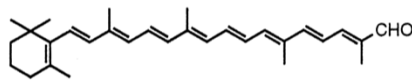
β -Carotene, $\lambda_{\max} = 450$ nm



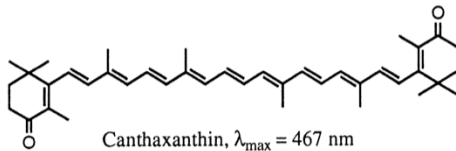
Lycopene, $\lambda_{\max} = 473$ nm



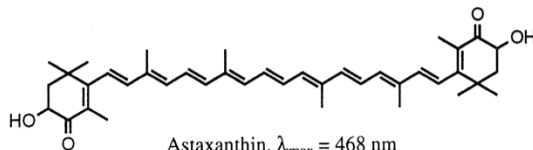
Lutein, $\lambda_{\max} = 445$ nm



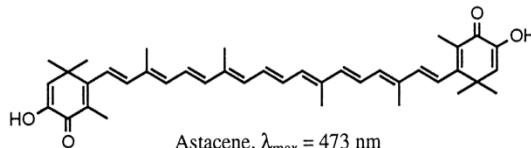
β -Apo-8'-carotenal, $\lambda_{\max} = 459$ nm



Canthaxanthin, $\lambda_{\max} = 467$ nm



Astaxanthin, $\lambda_{\max} = 468$ nm



Astacene, $\lambda_{\max} = 473$ nm

Lipid soluble

Susceptible to oxidation

Some H₂O-dispersible preparations have small particle size that approaches visual clarity

Properties of Carotenoid-based Colorants

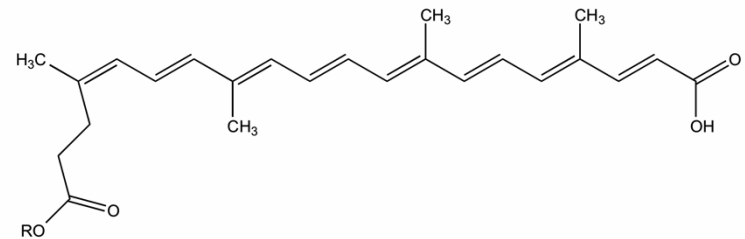
	Hue	pH range	Stability
Annatto	Yellow to orange	3.0-8	Fair-good
β -Apo-8'-carotenal	Orange	3.0-8	Fair-good
Astaxanthin (fish feed)	Orange-red	3.0-8	Fair-good
Canthaxanthin	Orange-red	3.0-8	Fair-good
β -Carotene	Yellow-orange	3.0-8	Fair-good
Corn Endosperm Oil (chicken feed)	Yellow		Fair-good

Annatto

Extract of date palm
seed

Bixin, (R = CH₃) &
Norbixin, (R = H)

Both H₂O & Lipid-
dispersible preps are
available



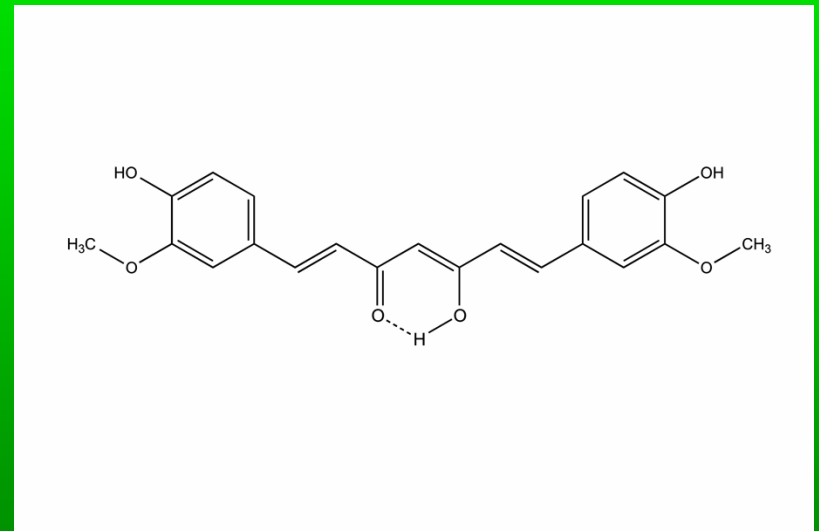
Tumeric & Tumeric Oleoresin

Source: Rhizomes of
Curcuma longa

Spice giving characteristic
color & flavor to mustard,
pickles, curry powder

Unstable to light;
susceptible to oxidation

Anti-carcinogen, anti-
inflammatory



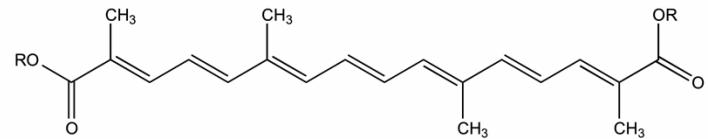
Saffron— Intense Yellow Pigment

Crocin, R = gentiobiose

Source: Dried stigma of
Crocus sativus flowers

Stable to light & heat

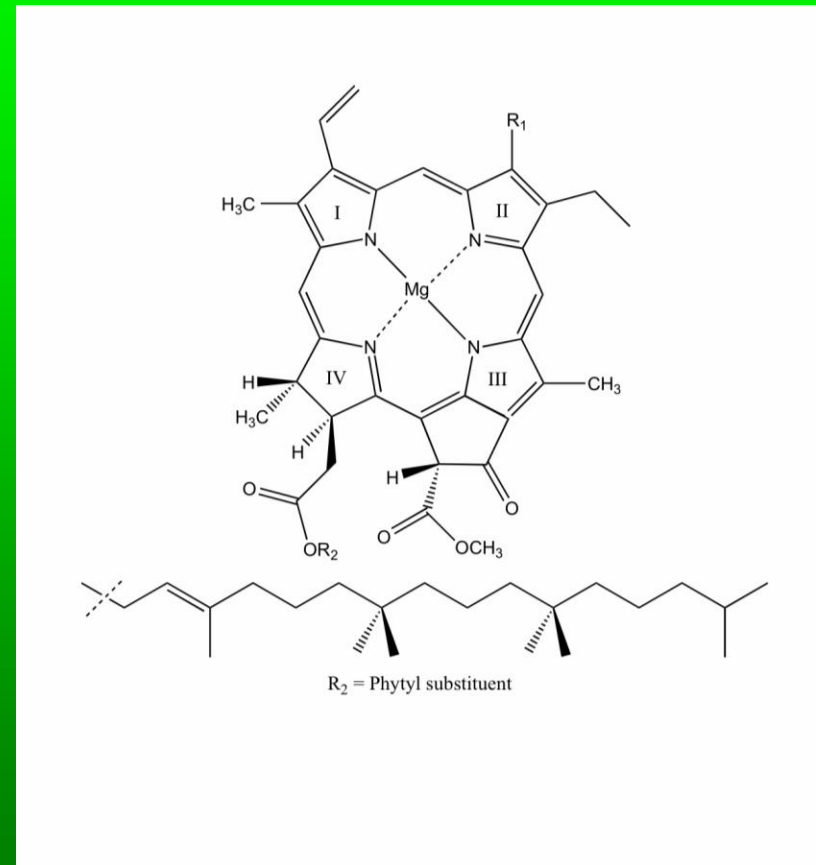
\$— Very expensive



Chlorophyll... for green hues

Na-Cu Chlorophyllin
approved in USA for dry-
mix beverages

Cu chlorophyllin & Cu
chlorophyll complexes
approved for wide usage
in EU

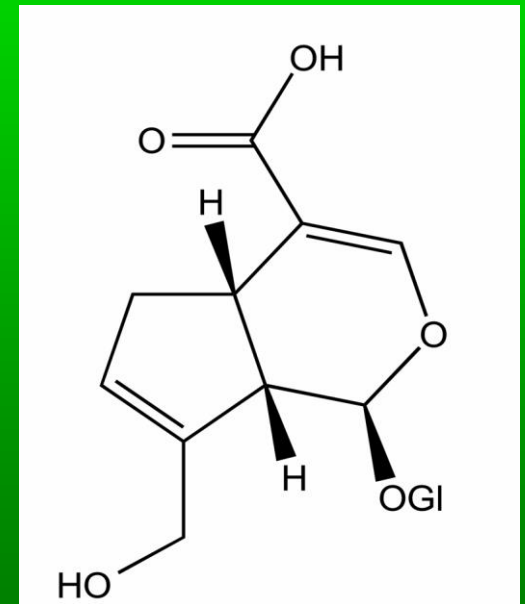


Blue...very limited options

Iradoid pigments— Geniposides become blue with exposure to glycosidases & amino acids in presence of oxygen

Sources:

- Amazonia Huito fruit
- Gardenia (restricted to Japan)



Spirulina Extract – A New Blue

H₂O extract of cyanobacteria *Arthrospira platensis*

Phycobillin photosynthetic pigment
(phycocyanins)

Approved for confections & chewing gum

Caramel Colorants... for brown color

Manufactured via Maillard Reaction— sugars + acids/alkalis + ammonium & sulfite compounds

H₂O-soluble, amber → reddish brown → dark brown

Differ in colloidal charge

Preparations for soft drinks, alcoholic beverages

Account for 90% by weight of all colorants produced

Black & White

EU permits vegetable carbon black

Carbon black delisted in USA; replaced by adding a combination of all colorants

TiO₂ used as whitening agent in confectionary baked goods, dairy products

“Natural Colorants” Not a stock commodity...

The same colorant can vary in price...

... and also vary in purity, tinctorial strength, shade of color, presence of unwanted flavors, stability to heat and light, tendency to precipitate, and suitability for individual applications

Looking ahead- What's on the horizon?

New sources— Edible plants with high pigment content, desirable hues, good stability.

Plant breeding, traditional vs. GMO. Patents vs. proprietary

Tissue culture?

Improved processing technologies

Enzymes as processing aids to increase recovery

Filtration & microfiltration technologies

Micro-encapsulation for stability and protection from oxidation

More efficient evaporators and dryers

Resin treatments, membrane processes for flavor removal & pigment concentration

Improved Extraction Technologies

Supercritical extraction
with CO₂

Ohmic heating-
assisted extraction

Pressurized liquid
extraction

Continuous counter-
current extraction

Microwave-assisted
extraction

Solid-phase extraction

Ultrasound-assisted
extraction

Microextraction

Adulteration of “Natural” Colorants

Are a high-value item

High-price + limited
availability →

Temptation for cheating
in the marketplace



Key Reference

RE Wrolstad & CE Culver. 2012.
Alternatives to those artificial FD&C food
colorants. *Annu. Rev. Food Sci. Technol.*
2012. 3:59-77.

Thanks!



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Acknowledgements

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Naturex

ROHA Food Colors

Sensient Colors

Going Au Naturel—

Questions ?

Comments?

